



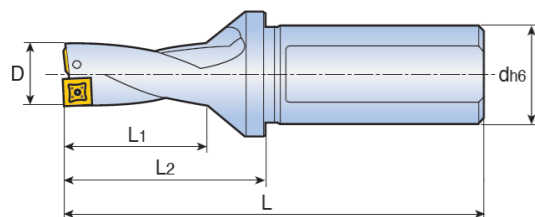
FORETS INDEXABLES

Nouvelle Gamme De Produits



FORETS INDEXABLES / U-FORETS - 2xD

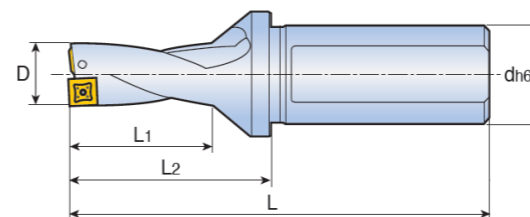
- Excellente précision du diamètre
- Conception unique de l'insert pour contrôler le copeau
- Fabriqué en matériaux H13 de haute qualité



| Code Article | Description | Diamètre (D) | Longueur utile (L1) | Longueur totale (L) | L2 | Diamètre de la queue (dh6) | Plaquettes | Type de vis | Torx |
|--------------|---------------|--------------|---------------------|---------------------|-----|----------------------------|-------------------|-------------------|---------|
| OM23701 | SPMG13-S20-2D | 13 | 26 | 94 | 44 | 20 | SPMG 05 / SPGG 05 | M2.0X5 | T6 |
| OM23703 | SPMG14-S25-2D | 14 | 28 | 96 | 46 | | | | |
| OM23705 | SPMG15-S25-2D | 15 | 30 | 99 | 49 | | | | |
| OM23707 | SPMG16-S25-2D | 16 | 32 | 108 | 52 | | | | |
| OM23709 | SPMG17-S25-2D | 17 | 34 | 110 | 54 | | | | |
| OM23711 | SPMG18-S25-2D | 18 | 36 | 113 | 57 | | | | |
| OM23713 | SPMG19-S25-2D | 19 | 38 | 115 | 59 | | | | |
| OM23715 | SPMG20-S25-2D | 20 | 40 | 119 | 63 | | | | |
| OM23717 | SPMG21-S25-2D | 21 | 42 | 121 | 65 | | | | |
| OM23719 | SPMG22-S25-2D | 22 | 44 | 123 | 67 | | | | |
| OM23721 | SPMG23-S25-2D | 23 | 46 | 131 | 71 | | | | |
| OM23725 | SPMG24-S25-2D | 24 | 48 | 134 | 74 | | | | |
| OM23728 | SPMG25-S32-2D | 25 | 50 | 137 | 77 | | | | |
| OM23730 | SPMG26-S32-2D | 26 | 52 | 139 | 79 | | | | |
| OM23732 | SPMG27-S32-2D | 27 | 54 | 142 | 81 | | | | |
| OM23734 | SPMG28-S32-2D | 28 | 56 | 144 | 84 | | | | |
| OM23736 | SPMG29-S32-2D | 29 | 58 | 146 | 86 | | | | |
| OM23738 | SPMG30-S32-2D | 30 | 60 | 148 | 88 | | | | |
| OM23739 | SPMG31-S32-2D | 31 | 62 | 50 | 90 | | | | |
| OM23740 | SPMG32-S32-2D | 32 | 64 | 152 | 92 | | | | |
| OM23741 | SPMG33-S32-2D | 33 | 66 | 154 | 94 | | | | |
| OM23742 | SPMG34-S32-2D | 34 | 68 | 156 | 96 | | | | |
| OM23744 | SPMG35-S32-2D | 35 | 70 | 158 | 98 | | | | |
| OM23746 | SPMG36-S32-2D | 36 | 72 | 160 | 100 | | | | |
| OM23748 | SPMG37-S32-2D | 37 | 74 | 162 | 102 | | | | |
| OM23750 | SPMG38-S32-2D | 38 | 76 | 164 | 104 | | | | |
| OM23752 | SPMG39-S32-2D | 39 | 78 | 166 | 106 | | | | |
| OM23754 | SPMG40-S32-2D | 40 | 80 | 185 | 115 | | | | |
| OM23756 | SPMG41-S32-2D | 41 | 82 | 187 | 117 | | | | |
| OM23758 | SPMG42-S40-2D | 42 | 84 | 189 | 119 | | | | |
| OM23759 | SPMG43-S40-2D | 43 | 86 | 191 | 121 | | | | |
| OM23760 | SPMG44-S40-2D | 44 | 88 | 193 | 123 | | | | |
| OM23761 | SPMG45-S40-2D | 45 | 90 | 195 | 125 | | | | |
| OM23762 | SPMG46-S40-2D | 46 | 92 | 197 | 127 | | | | |
| OM23763 | SPMG47-S40-2D | 47 | 94 | 199 | 129 | | | | |
| OM23764 | SPMG48-S40-2D | 48 | 96 | 201 | 131 | | | | |
| OM23765 | SPMG49-S40-2D | 49 | 98 | 203 | 133 | | | | |
| OM23766 | SPMG50-S40-2D | 50 | 100 | 205 | 135 | | | | |
| | | | | | | 32 | SPMG 06 / SPGG 06 | M2.2X5.5 | T7 |
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| | | | | | | | SPMG 07 / SPGG 07 | M2.5X8 | T8 |
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| | | | | | | | 32 | SPMG 09 / SPGG 09 | M3.5X9 |
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| | | | | | | 40 | | SPMG 14 / SPGG 14 | M5.0X11 |
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FORETS INDEXABLES / U-FORETS - 3xD

- Excellente précision du diamètre
- Conception unique de l'insert pour contrôler le copeau
- Fabriqué en matériaux H13 de haute qualité



| Code Article | Description | Diamètre (D) | Longueur utile (L1) | Longueur totale (L) | L2 | Diamètre de la queue (dh6) | Plaquettes | Type de vis | Torx |
|--------------|---------------|--------------|---------------------|---------------------|-----|----------------------------|-------------------|-------------------|---------|
| OM23768 | SPMG13-S20-3D | 13 | 39 | 125 | 69 | 20 | SPMG 05 / SPGG 05 | M2.0X5 | T6 |
| OM23770 | SPMG14-S25-3D | 14 | 42 | 128 | 72 | | | | |
| OM23772 | SPMG15-S25-3D | 15 | 45 | 131 | 75 | | | | |
| OM23774 | SPMG16-S25-3D | 16 | 48 | 134 | 78 | | | | |
| OM23776 | SPMG17-S25-3D | 17 | 51 | 137 | 81 | | | | |
| OM23778 | SPMG18-S25-3D | 18 | 54 | 140 | 84 | | | | |
| OM23780 | SPMG19-S25-3D | 19 | 57 | 143 | 87 | | | | |
| OM23782 | SPMG20-S25-3D | 20 | 60 | 146 | 90 | | | | |
| OM23784 | SPMG21-S25-3D | 21 | 63 | 158 | 98 | | | | |
| OM23786 | SPMG22-S25-3D | 22 | 66 | 161 | 101 | | | | |
| OM23788 | SPMG23-S25-3D | 23 | 69 | 164 | 104 | | | | |
| OM23792 | SPMG24-S25-3D | 24 | 72 | 167 | 107 | | | | |
| OM23795 | SPMG25-S32-3D | 25 | 75 | 170 | 110 | | | | |
| OM23797 | SPMG26-S32-3D | 26 | 78 | 173 | 113 | | | | |
| OM23799 | SPMG27-S32-3D | 27 | 81 | 176 | 116 | | | | |
| OM23801 | SPMG28-S32-3D | 28 | 84 | 179 | 119 | | | | |
| OM23803 | SPMG29-S32-3D | 29 | 87 | 182 | 122 | | | | |
| OM23805 | SPMG30-S32-3D | 30 | 90 | 185 | 125 | | | | |
| OM23806 | SPMG31-S32-3D | 31 | 93 | 188 | 128 | | | | |
| OM23807 | SPMG32-S32-3D | 32 | 96 | 191 | 131 | | | | |
| OM23808 | SPMG33-S32-3D | 33 | 99 | 194 | 134 | | | | |
| OM23809 | SPMG34-S32-3D | 34 | 102 | 197 | 137 | | | | |
| OM23811 | SPMG35-S32-3D | 35 | 105 | 200 | 140 | | | | |
| OM23813 | SPMG36-S32-3D | 36 | 108 | 203 | 143 | | | | |
| OM23815 | SPMG37-S32-3D | 37 | 111 | 206 | 146 | | | | |
| OM23817 | SPMG38-S32-3D | 38 | 114 | 209 | 149 | | | | |
| OM23819 | SPMG39-S32-3D | 39 | 117 | 212 | 152 | | | | |
| OM23821 | SPMG40-S32-3D | 40 | 120 | 215 | 155 | | | | |
| OM23823 | SPMG41-S32-3D | 41 | 123 | 218 | 158 | | | | |
| OM23825 | SPMG42-S40-3D | 42 | 126 | 221 | 161 | | | | |
| OM23826 | SPMG43-S40-3D | 43 | 129 | 239 | 169 | | | | |
| OM23827 | SPMG44-S40-3D | 44 | 132 | 242 | 172 | | | | |
| OM23828 | SPMG45-S40-3D | 45 | 135 | 245 | 175 | | | | |
| OM23829 | SPMG46-S40-3D | 46 | 138 | 248 | 178 | | | | |
| OM23830 | SPMG47-S40-3D | 47 | 141 | 251 | 181 | | | | |
| OM23831 | SPMG48-S40-3D | 48 | 144 | 254 | 184 | | | | |
| OM23832 | SPMG49-S40-3D | 49 | 147 | 257 | 187 | | | | |
| OM23833 | SPMG50-S40-3D | 50 | 150 | 260 | 190 | | | | |
| | | | | | | 25 | SPMG 06 / SPGG 06 | M2.2X5.5 | T7 |
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| | | | | | | | SPMG 07 / SPGG 07 | M2.5X8 | T8 |
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| | | | | | | | 32 | SPMG 09 / SPGG 09 | M3.5X9 |
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| | | | | | | SPMG 11 / SPGG 11 | | M4.0X10 | T15 |
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| | | | | | | 40 | | SPMG 14 / SPGG 14 | M5.0X11 |
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FORETS INDEXABLES / U-FORETS - 4xD

- Excellente précision du diamètre
- Conception unique de l'insert pour contrôler le copeau
- Fabriqué en matériaux H13 de haute qualité



| Code Article | Description | Diamètre (D) | Longueur utile (L1) | Longueur totale (L) | L2 | Diamètre de la queue (dh6) | Plaquettes | Type de vis | Torx | | | | |
|--------------|---------------|--------------|---------------------|---------------------|-----|----------------------------|-------------------|-------------|------|----|-------------------|---------|-----|
| OM23835 | SPMG13-S20-4D | 13 | 52 | 138 | 82 | 20 | SPMG 05 / SPGG 05 | M2.0X5 | T6 | | | | |
| OM23837 | SPMG14-S25-4D | 14 | 56 | 142 | 86 | | | | | | | | |
| OM23839 | SPMG15-S25-4D | 15 | 60 | 146 | 90 | | | | | | | | |
| OM23841 | SPMG16-S25-4D | 16 | 64 | 150 | 94 | | | | | | | | |
| OM23843 | SPMG17-S25-4D | 17 | 68 | 154 | 98 | | | | | | | | |
| OM23845 | SPMG18-S25-4D | 18 | 72 | 158 | 102 | | | | | | | | |
| OM23847 | SPMG19-S25-4D | 19 | 76 | 162 | 106 | | | | | | | | |
| OM23849 | SPMG20-S25-4D | 20 | 80 | 166 | 110 | | | | | | | | |
| OM23851 | SPMG21-S25-4D | 21 | 84 | 179 | 119 | | | | | | | | |
| OM23853 | SPMG22-S25-4D | 22 | 88 | 183 | 123 | | | | | | | | |
| OM23855 | SPMG23-S25-4D | 23 | 92 | 187 | 127 | 25 | SPMG 06 / SPGG 06 | M2.2X5.5 | T7 | | | | |
| OM23859 | SPMG24-S25-4D | 24 | 96 | 191 | 131 | | | | | | | | |
| OM23862 | SPMG25-S32-4D | 25 | 100 | 195 | 135 | | | | | | | | |
| OM23864 | SPMG26-S32-4D | 26 | 104 | 199 | 139 | | | | | | | | |
| OM23866 | SPMG27-S32-4D | 27 | 108 | 203 | 143 | | | | | | | | |
| OM23868 | SPMG28-S32-4D | 28 | 112 | 207 | 147 | | | | | | | | |
| OM23870 | SPMG29-S32-4D | 29 | 116 | 211 | 151 | | | | | | | | |
| OM23872 | SPMG30-S32-4D | 30 | 120 | 215 | 155 | | | | | | | | |
| OM23873 | SPMG31-S32-4D | 31 | 124 | 219 | 159 | | | | | | | | |
| OM23874 | SPMG32-S32-4D | 32 | 128 | 223 | 163 | | | | | | | | |
| OM23875 | SPMG33-S32-4D | 33 | 132 | 227 | 167 | 32 | SPMG 07 / SPGG 07 | M2.5X8 | T8 | | | | |
| OM23876 | SPMG34-S32-4D | 34 | 136 | 231 | 171 | | | | | | | | |
| OM23878 | SPMG35-S32-4D | 35 | 140 | 235 | 175 | | | | | | | | |
| OM23880 | SPMG36-S32-4D | 36 | 144 | 239 | 179 | | | | | | | | |
| OM23882 | SPMG37-S32-4D | 37 | 148 | 243 | 183 | | | | | | | | |
| OM23884 | SPMG38-S32-4D | 38 | 152 | 247 | 187 | | | | | | | | |
| OM23886 | SPMG39-S32-4D | 39 | 156 | 251 | 191 | | | | | | | | |
| OM23888 | SPMG40-S32-4D | 40 | 160 | 255 | 195 | | | | | | | | |
| OM23890 | SPMG41-S32-4D | 41 | 164 | 259 | 199 | | | | | | | | |
| OM23892 | SPMG42-S40-4D | 42 | 168 | 263 | 203 | | | | | | | | |
| OM23893 | SPMG43-S40-4D | 43 | 172 | 282 | 212 | 40 | SPMG 09 / SPGG 09 | M3.5X9 | T15 | | | | |
| OM23894 | SPMG44-S40-4D | 44 | 176 | 286 | 216 | | | | | | | | |
| OM23895 | SPMG45-S40-4D | 45 | 180 | 290 | 220 | | | | | | | | |
| OM23896 | SPMG46-S40-4D | 46 | 184 | 294 | 224 | | | | | | | | |
| OM23897 | SPMG47-S40-4D | 47 | 188 | 298 | 228 | | | | | | | | |
| OM23898 | SPMG48-S40-4D | 48 | 192 | 302 | 232 | | | | | | | | |
| OM23899 | SPMG49-S40-4D | 49 | 196 | 306 | 236 | | | | | | | | |
| OM23900 | SPMG50-S40-4D | 50 | 200 | 310 | 240 | | | | | | | | |
| | | | | | | | | | | 32 | SPMG 11 / SPGG 11 | M4.0X10 | T15 |
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FORETS INDEXABLES / U-FORETS - 5xD

- Excellente précision du diamètre
- Conception unique de l'insert pour contrôler le copeau
- Fabriqué en matériaux H13 de haute qualité



| Code Article | Description | Diamètre (D) | Longueur utile (L1) | Longueur totale (L) | L2 | Diamètre de la queue (dh6) | Plaquettes | Type de vis | Torx | | | | |
|--------------|---------------|--------------|---------------------|---------------------|-----|----------------------------|-------------------|-------------|------|----|-------------------|---------|-----|
| OM23906 | SPMG15-S25-5D | 15 | 75 | 161 | 105 | 25 | SPMG 05 / SPGG 05 | M2.0X5 | T6 | | | | |
| OM23908 | SPMG16-S25-5D | 16 | 80 | 166 | 110 | | | | | | | | |
| OM23910 | SPMG17-S25-5D | 17 | 85 | 171 | 115 | | | | | | | | |
| OM23912 | SPMG18-S25-5D | 18 | 90 | 176 | 120 | | | | | | | | |
| OM23914 | SPMG19-S25-5D | 19 | 95 | 181 | 125 | | | | | | | | |
| OM23916 | SPMG20-S25-5D | 20 | 100 | 186 | 130 | | | | | | | | |
| OM23918 | SPMG21-S25-5D | 21 | 105 | 200 | 135 | | | | | | | | |
| OM23920 | SPMG22-S25-5D | 22 | 110 | 205 | 140 | | | | | | | | |
| OM23923 | SPMG23-S25-5D | 23 | 115 | 210 | 145 | | | | | | | | |
| OM23925 | SPMG24-S25-5D | 24 | 120 | 215 | 150 | | | | | | | | |
| OM23929 | SPMG25-S32-5D | 25 | 125 | 220 | 155 | 32 | SPMG 06 / SPGG 06 | M2.2X5.5 | T7 | | | | |
| OM23931 | SPMG26-S32-5D | 26 | 130 | 225 | 160 | | | | | | | | |
| OM23933 | SPMG27-S32-5D | 27 | 135 | 230 | 165 | | | | | | | | |
| OM23935 | SPMG28-S32-5D | 28 | 140 | 235 | 170 | | | | | | | | |
| OM23937 | SPMG29-S32-5D | 29 | 145 | 240 | 175 | | | | | | | | |
| OM23939 | SPMG30-S32-5D | 30 | 150 | 245 | 180 | | | | | | | | |
| OM23940 | SPMG31-S32-5D | 31 | 155 | 250 | 185 | | | | | | | | |
| OM23941 | SPMG32-S32-5D | 32 | 160 | 255 | 190 | | | | | | | | |
| OM23942 | SPMG33-S32-5D | 33 | 165 | 260 | 195 | | | | | | | | |
| OM23943 | SPMG34-S32-5D | 34 | 170 | 265 | 200 | | | | | | | | |
| OM23944 | SPMG35-S32-5D | 35 | 175 | 270 | 205 | 40 | SPMG 07 / SPGG 07 | M2.5X8 | T8 | | | | |
| OM23945 | SPMG35-S32-5D | 35 | 175 | 270 | 205 | | | | | | | | |
| OM23947 | SPMG36-S32-5D | 36 | 180 | 275 | 210 | | | | | | | | |
| OM23949 | SPMG37-S32-5D | 37 | 185 | 280 | 215 | | | | | | | | |
| OM23951 | SPMG38-S32-5D | 38 | 190 | 285 | 220 | | | | | | | | |
| OM23953 | SPMG39-S32-5D | 39 | 195 | 290 | 225 | | | | | | | | |
| OM23955 | SPMG40-S32-5D | 40 | 200 | 295 | 230 | | | | | | | | |
| OM23957 | SPMG41-S32-5D | 41 | 205 | 300 | 235 | | | | | | | | |
| OM23959 | SPMG42-S40-5D | 42 | 210 | 305 | 240 | | | | | | | | |
| OM23960 | SPMG43-S40-5D | 43 | 215 | 310 | 245 | | | | | | | | |
| OM23961 | SPMG44-S40-5D | 44 | 220 | 315 | 250 | 32 | SPMG 09 / SPGG 09 | M3.5X9 | T15 | | | | |
| OM23962 | SPMG45-S40-5D | 45 | 225 | 320 | 255 | | | | | | | | |
| OM23963 | SPMG46-S40-5D | 46 | 230 | 325 | 260 | | | | | | | | |
| OM23964 | SPMG47-S40-5D | 47 | 235 | 330 | 265 | | | | | | | | |
| OM23965 | SPMG48-S40-5D | 48 | 240 | 335 | 270 | | | | | | | | |
| OM23966 | SPMG49-S40-5D | 49 | 245 | 340 | 275 | | | | | | | | |
| OM23967 | SPMG50-S40-5D | 50 | 250 | 345 | 280 | | | | | | | | |
| | | | | | | | | | | 40 | SPMG 11 / SPGG 11 | M4.0X10 | T15 |
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SPMG Plaquettes de forêts

- Pour l'acier et l'inox

| Code Article | Description |
|--------------|--------------------|
| OM23968 | SPMG 050204 OP3040 |
| OM23969 | SPMG 060204 OP3040 |
| OM23970 | SPMG 07T308 OP3040 |
| OM23971 | SPMG 090408 OP3040 |
| OM23972 | SPMG 110408 OP3040 |
| OM23973 | SPMG 140512 OP3040 |



SPGG Plaquettes de forêts

- Pour l'aluminium et les matériaux non ferreux

| Code Article | Description |
|--------------|--------------------|
| OM23974 | SPGG 050204 AL K10 |
| OM23975 | SPGG 060204 AL K10 |
| OM23976 | SPGG 07T308 AL K10 |
| OM23977 | SPGG 090408 AL K10 |
| OM23978 | SPGG 110408 AL K10 |
| OM23979 | SPGG 140512 AL K10 |



Vis de rechange

| Code Article | Description |
|--------------|----------------------------|
| OM23980 | M2.0x5 Screw for SPMG 05 |
| OM23981 | M2.2x5.5 Screw for SPMG 06 |
| OM23982 | M2.5x8 Screw for SPMG 07 |
| OM23983 | M3.5x9 Screw for SPMG 09 |
| OM23984 | M4x10 Screw for SPMG 11 |
| OM23985 | M5.0x11 Screw for SPMG 14 |

Conditions de coupe

- Pour les forêts de longueur 4XØ et 5XØ les vitesses d'avance doivent être réduites de 40% à 50%.

| Matériaux | Vitesse (m/min) | Avance (mm/rev) | | | | | | | | |
|---------------------------|-----------------|-----------------|-------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| | | Ø12.5-Ø15 | Ø15.5-Ø21.5 | Ø22-Ø27.5 | Ø28-Ø33 | Ø34-Ø41 | Ø42-Ø50 | Ø50-Ø60 | Ø60-Ø75 | Ø75-Ø80 |
| Acier non allié | 180-250 | 0.05-0.08 | 0.06-0.10 | 0.06-0.12 | 0.07-0.13 | 0.08-0.15 | 0.08-0.16 | 0.06-0.12 | 0.08-0.12 | 0.08-0.12 |
| Acier faiblement allié | 160-220 | 0.06-0.12 | 0.08-0.15 | 0.10-0.18 | 0.12-0.22 | 0.12-0.24 | 0.13-0.25 | 0.10-0.14 | 0.12-0.18 | 0.11-0.18 |
| Acier faiblement allié | 150-220 | 0.06-0.12 | 0.08-0.14 | 0.10-0.18 | 0.12-0.22 | 0.12-0.23 | 0.13-0.24 | 0.08-0.15 | 0.10-0.18 | 0.10-0.18 |
| Acier fortement allié | 130-180 | 0.06-0.10 | 0.08-0.15 | 0.10-0.20 | 0.12-0.23 | 0.12-0.24 | 0.13-0.25 | 0.08-0.14 | 0.09-0.15 | 0.09-0.14 |
| Inox | 170-240 | 0.05-0.10 | 0.06-0.12 | 0.08-0.15 | 0.09-0.16 | 0.10-0.17 | 0.11-0.19 | 0.06-0.13 | 0.08-0.15 | 0.08-0.14 |
| Fonte grise | 180-250 | 0.06-0.12 | 0.08-0.16 | 0.12-0.20 | 0.15-0.25 | 0.16-0.28 | 0.18-0.30 | 0.12-0.20 | 0.15-0.20 | 0.15-0.20 |
| Fonte nodulaire | 130-200 | 0.06-0.10 | 0.08-0.15 | 0.10-0.18 | 0.12-0.20 | 0.15-0.23 | 0.16-0.25 | 0.10-0.15 | 0.09-0.18 | 0.10-0.18 |
| Alliage d'Aluminium Forgé | 330-380 | 0.06-0.14 | 0.08-0.15 | 0.10-0.20 | 0.12-0.22 | 0.14-0.23 | 0.15-0.26 | 0.14-0.20 | 0.14-0.23 | 0.15-0.23 |
| Super-alliages et Titane | 30-60 | 0.05-0.10 | 0.06-0.14 | 0.08-0.18 | 0.10-0.22 | 0.12-0.22 | 0.14-0.24 | 0.10-0.15 | 0.1-0.15 | 0.1-0.15 |





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